

# MEASURING PROGRAM for ANALOG-MEASURING-CASE with integrated Datenlogger

## Operation manual

- Standart data rate of 1 second
- 1000 days long time logging
- 8 universal analog inputs
- 4 different measuring points



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## SYSTEM REQUIREMENTS

**WINDOWS 98 und WINDOWS NT 4.0, WINDOWS 2000, XP**

### INSTALLATION.

Insert the CD-Rom in your computer.

The setup will start automaticly

If not, please start the setup manually by double click on setup.exe

### PROGRAM LICENSE

The license for the PC program exclusively applies to the control number given under the identification code and may be copied only for safeguarding purposes.

Multiple installations only are allowed provided that this concerns the data of the control number named under the identification code

## Introduction and operating

The compressed air measuring with this program contains the following measuring forms:

1. **Compressed air measuring with analog amperé clamp**
2. **measuring with different sensors:**
  - Pressure Transducer
  - Dew Point
  - Temperature
  - Flow
  - Power

**The PC program makes the energy consumption for compressed air transparent.**

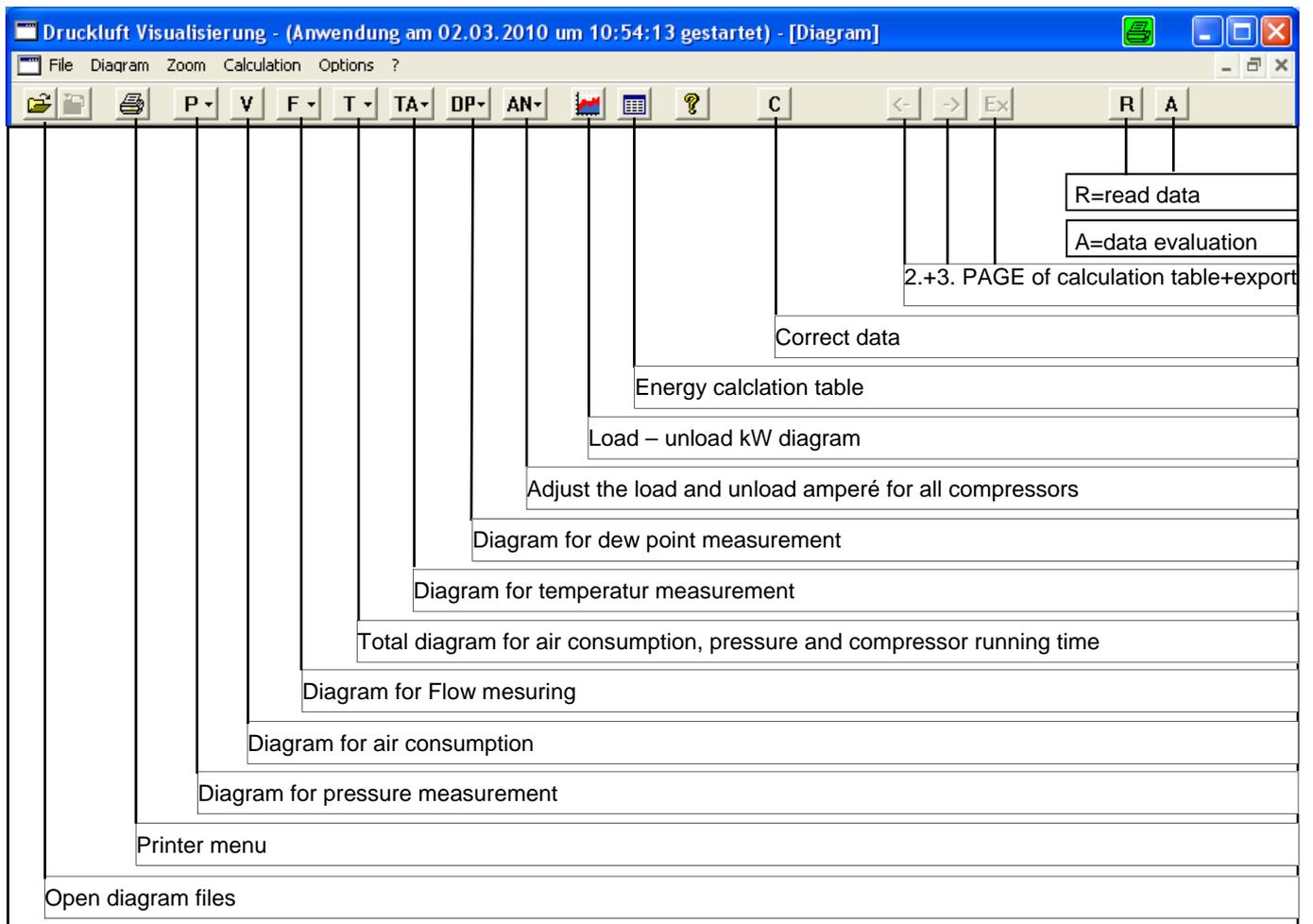
The compressed air consumption in your compressed air station is documented and evaluated.

You receive a compressed air consumption graphic for a graphic reproduction for every day, compressor running time and an energy table.

The energy table lists the running time of your compressors for load and idle times and evaluates the compressed air costs in the respective national currency.

The produced compressed air crowd gets moreover single for every mpressor and in the sum pointed.

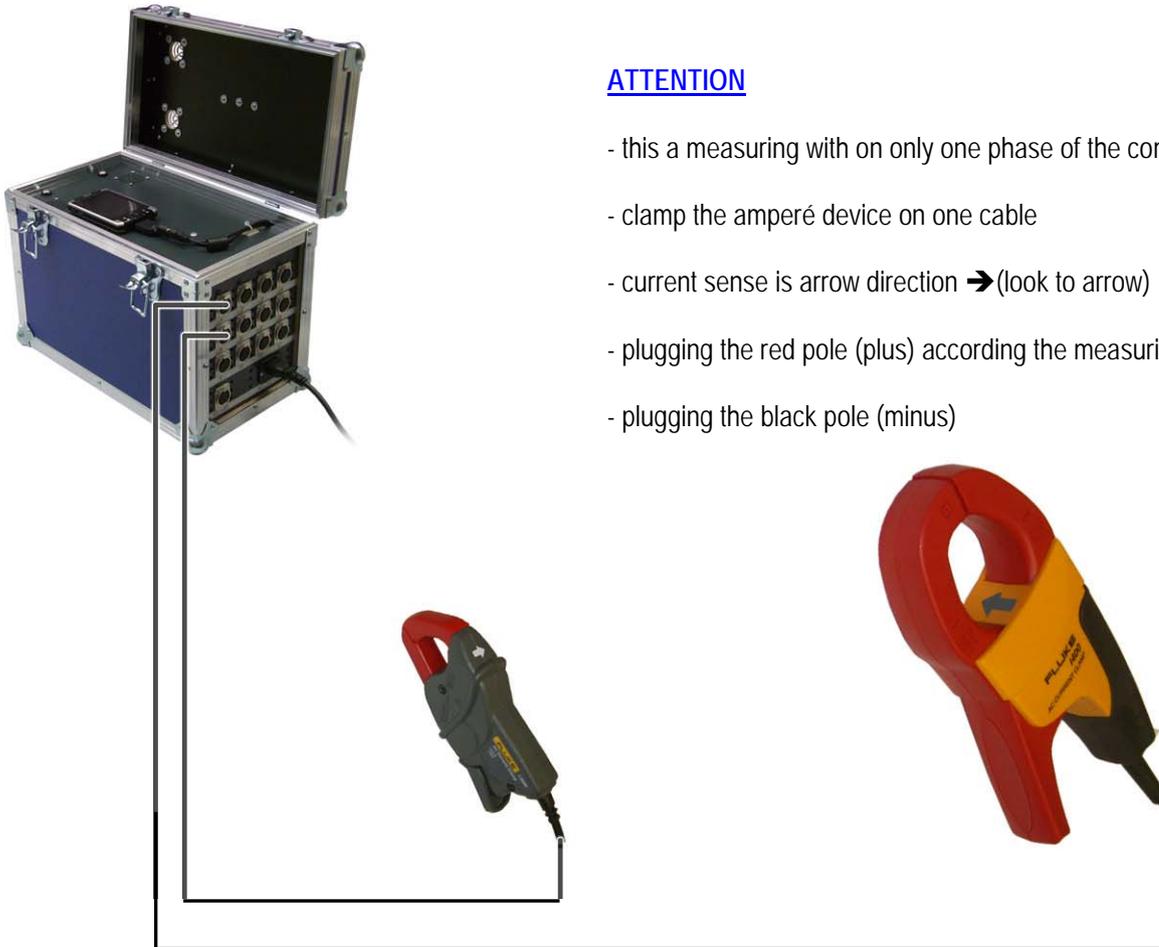
The operation explains herself by the badge marking of themselves



## Amperé clamp connection for compressor measuring

### ATTENTION

- this a measuring with on only one phase of the compressor.
- clamp the amperé device on one cable
- current sense is arrow direction → (look to arrow)
- plugging the red pole (plus) according the measuring range
- plugging the black pole (minus)



### Current adapter:

The output of the current clamp is 4-20 mA and will be connected to the analog inputs of the measuring case

Examble:

Clamp type	Measuring range	Output signal	Max. Motor kW
200 A	0-200 A	0-200 mA	75 kW
400 A	0-400A	0-400 mA	160 kW
1200 A	0-1200 A	0-1200 mA	500 kW

# Programming with the keys

## Start measuring

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20

AE1 = 04,3  AE1 = 09,1
AE3 = 06,5  AE3 = 16,0
AE5 = 10,4  AE5 = 13,6
AE7 = 11,0  AE7 = 05,2
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20

START MEASUREMENT
EDIT MEASURING DATA
FORMAT SD CARD
PROGRAMMING
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20

START MEASURING

NO
YES
```

E

```
MEASUREMENT  ACTIVE
27.02.2010    08:50:20

AE1 = 04,3  AE1 = 09,1
AE3 = 06,5  AE3 = 16,0
AE5 = 10,4  AE5 = 13,6
AE7 = 11,0  AE7 = 05,2
```

## Edit measuring data

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20

AE1 = 04,3  AE1 = 09,1
AE3 = 06,5  AE3 = 16,0
AE5 = 10,4  AE5 = 13,6
AE7 = 11,0  AE7 = 05,2
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20

START MEASUREMENT
EDIT MEASURING DATA
FORMAT SD CARD
PROGRAMMING
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20

EDIT MEASURING DATA

COPY MEASURING DATA
DELETE MEASURING DATA
VIEW MEASURING DATA
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20
COPY MEASURING DATA
2010-02-27  2010-02-21
XXXX-XX-XX  XXXX-XX-XX
XXXX-XX-XX  XXXX-XX-XX
XXXX-XX-XX  XXXX-XX-XX
XXXX-XX-XX  XXXX-XX-XX
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20
COPY MEASURING DATA
2010-02-27.MES

FOR ABORT PUSH KEY
+ AND -
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20
COPY MEASURING DATA

COPY READY !
```

## delete measuring data

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20

AE1 = 04,3  AE1 = 09,1
AE3 = 06,5  AE3 = 16,0
AE5 = 10,4  AE5 = 13,6
AE7 = 11,0  AE7 = 05,2
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20

EDIT MEASURING DATA

COPY MEASURING DATA
DELETE MEASURING DATA
VIEW MEASURING DATA
```

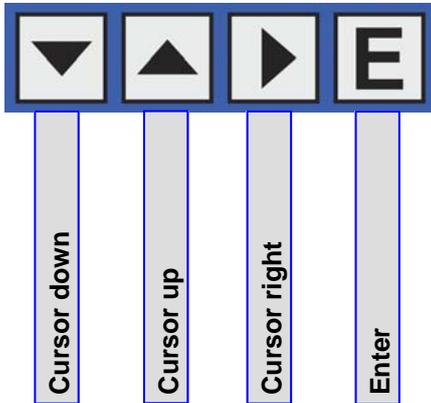
E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20
DELETE MEASURING DATA
2010-02-27  2010-02-21
XXXX-XX-XX  XXXX-XX-XX
XXXX-XX-XX  XXXX-XX-XX
XXXX-XX-XX  XXXX-XX-XX
XXXX-XX-XX  XXXX-XX-XX
```

E

```
MEASUREMENT  INACTIVE
27.02.2010    08:50:20
DELETE MEASURING DATA

MEASURING DATA DELETE
```



## Programming with the keys

### view measuring data

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

AE1 = 04,3  AE1 = 09,1
AE3 = 06,5  AE3 = 16,0
AE5 = 10,4  AE5 = 13,6
AE7 = 11,0  AE7 = 05,2
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

EDIT MEASURING DATA
COPY MEASURING DATA
DELETE MEASURING DATA
VIEW MEASURING DATA
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20
VIEW MEASURING DATA
2010-02-21 XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
XXXX-XX-XX XXXX-XX-XX
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20
VIEW MEASURING DATA
2010-02-21.MES
2010-02-22.MES
2010-02-23.MES
2010-02-24.MES
2010-02-25.MES
```

### formate SD card

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

AE1 = 04,3  AE1 = 09,1
AE3 = 06,5  AE3 = 16,0
AE5 = 10,4  AE5 = 13,6
AE7 = 11,0  AE7 = 05,2
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

START MEASUREMENT
EDIT MEASURING DATA
FORMAT SD CARD
PROGRAMMING
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

FORMAT SD CARD ?

NO
YES
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

FORMAT SD CARD ?

PLEASE WAIT...
```

### programming

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

AE1 = 04,3  AE1 = 09,1
AE3 = 06,5  AE3 = 16,0
AE5 = 10,4  AE5 = 13,6
AE7 = 11,0  AE7 = 05,2
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

START MEASUREMENT
EDIT MEASURING DATA
FORMAT SD CARD
PROGRAMMING
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

PROGRAMMING

SET DATE / TIME
LANGUAGE
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

SET DATE / TIME

Sa 27.02.2010
08:50:20
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

PROGRAMMING

SET DATE / TIME
LANGUAGE
```

E

```
MEASUREMENT  I N A C T I V E
27.02.2010    08:50:20

LANGUAGE

DEUTSCH
ENGLISH
```

- Start measuring (please look to start measuring)
- Stop measuring: set cursor to „NO“ and press „Enter“
- Copy measuring data (please look to edit measuring data)
- Select measuring data with cursor
- Delete measuring data after „data copy“
- Programming of Time, Date and language (please look to programming)
- Format SD-card after every 5 measurements

## Start measuring

### Example: measuring of following compressors and pressure

1. 2 Compressors with 12,5 m<sup>3</sup>/min capacity
2. 1 variable speed Kompressor with the capacity of 4-25,4 m<sup>3</sup>/min
3. Net pressure

Note the connected sensors to the data list together with the span of amperé mesurment.

### In the example mentioned above was connected following equipment:

- **Input 1+2** amperé clamp of 200 A
- **Input 3** amperé clamp of 200 A 0-400 A
- **Input 5** pressure sensor 0-16 bar

Before the measuring, please, please write down the attached components to the data list,  
so that for the measuring analysis, the parameter settings and customer name are available.

Data list for analog measuring																
Input	Compressor Typ	Load / unload	variable speed	m <sup>3</sup> /min - Minimal	m <sup>3</sup> /min - Maximal	Motor kW	Cos phi	Value of amperé clamp	Value of kW range	Net pressure sensor	Extra pressure sensor	Temperature sensor	Flowsensor	Value at 4 mA	Value at 20 mA	Input
	or															
1	X100	X			12,5	75	0,9	200						0	200	1
2	X100	X			12,5	75	0,9	200						0	200	2
3	X200-FU		X	4	25,4	132	0,95	400						0	400	3
4																4
5	Drucktransmitter									X				0 bar	16 bar	5
6																6
7																7
8																8
Case No.		1		Date		27.02.2010		Customer name			SIEMENS					

# Read 4 different measuring points



Case 1

Data list for analog measuring																
Input	Compressor Type	Sensor Type	Load / running		w/turn - Manual		Motor RPM		Oil job	Value of import range		Max pressure sensor		Input		
	id		variable speed	w/turn - Manual	w/turn - Manual	Motor RPM	Motor RPM	Value of 50% range		Value of 100% range	Extra pressure sensor	Temperature sensor	Fluorescence		Value of 1 bar	Value of 20 bar
1	X100	A			52.5	75	0.5			200				0	200	1
2	X100	A			52.5	75	0.5			200				0	200	2
3	X200-FU	A	A		25.4	132	0.55			400				0	400	3
4	Dischtransmitter													0 bar	16 bar	4
5																5
6																6
7																7
8																8
Case No.		1		Date		27.02.2010		Customer name		SIEMENS						

Datalist 1



Case 2

Data list for analog measuring																
Input	Compressor Type	Sensor Type	Load / running		w/turn - Manual		Motor RPM		Oil job	Value of import range		Max pressure sensor		Input		
	id		variable speed	w/turn - Manual	w/turn - Manual	Motor RPM	Motor RPM	Value of 50% range		Value of 100% range	Extra pressure sensor	Temperature sensor	Fluorescence		Value of 1 bar	Value of 20 bar
1	X100	A			52.5	75	0.5			200				0	200	1
2	X100	A			52.5	75	0.5			200				0	200	2
3	X200-FU	A	A		25.4	132	0.55			400				0	400	3
4	Dischtransmitter													0 bar	16 bar	4
5																5
6																6
7																7
8																8
Case No.		2		Date		27.02.2010		Customer name		SIEMENS						

Datalist 2



Case 3

Data list for analog measuring																
Input	Compressor Type	Sensor Type	Load / running		w/turn - Manual		Motor RPM		Oil job	Value of import range		Max pressure sensor		Input		
	id		variable speed	w/turn - Manual	w/turn - Manual	Motor RPM	Motor RPM	Value of 50% range		Value of 100% range	Extra pressure sensor	Temperature sensor	Fluorescence		Value of 1 bar	Value of 20 bar
1	X100	A			52.5	75	0.5			200				0	200	1
2	X100	A			52.5	75	0.5			200				0	200	2
3	X200-FU	A	A		25.4	132	0.55			400				0	400	3
4	Dischtransmitter													0 bar	16 bar	4
5																5
6																6
7																7
8																8
Case No.		3		Date		27.02.2010		Customer name		SIEMENS						

Datalist 3



Case 4

Data list for analog measuring																
Input	Compressor Type	Sensor Type	Load / running		w/turn - Manual		Motor RPM		Oil job	Value of import range		Max pressure sensor		Input		
	id		variable speed	w/turn - Manual	w/turn - Manual	Motor RPM	Motor RPM	Value of 50% range		Value of 100% range	Extra pressure sensor	Temperature sensor	Fluorescence		Value of 1 bar	Value of 20 bar
1	X100	A			52.5	75	0.5			200				0	200	1
2	X100	A			52.5	75	0.5			200				0	200	2
3	X200-FU	A	A		25.4	132	0.55			400				0	400	3
4	Dischtransmitter													0 bar	16 bar	4
5																5
6																6
7																7
8																8
Case No.		4		Date		27.02.2010		Customer name		SIEMENS						

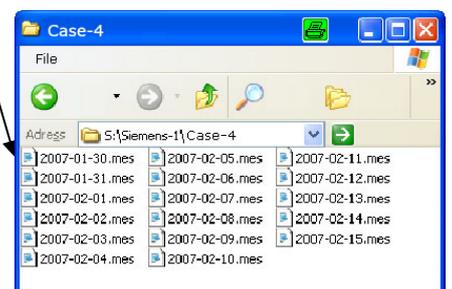
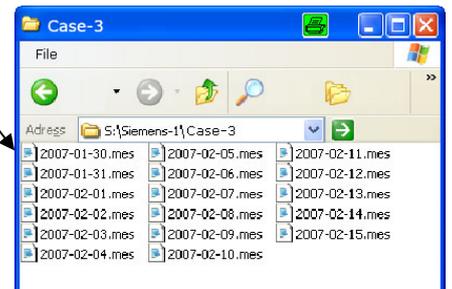
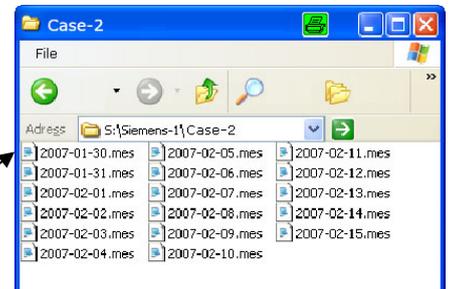
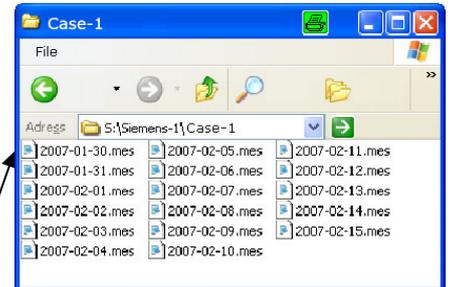
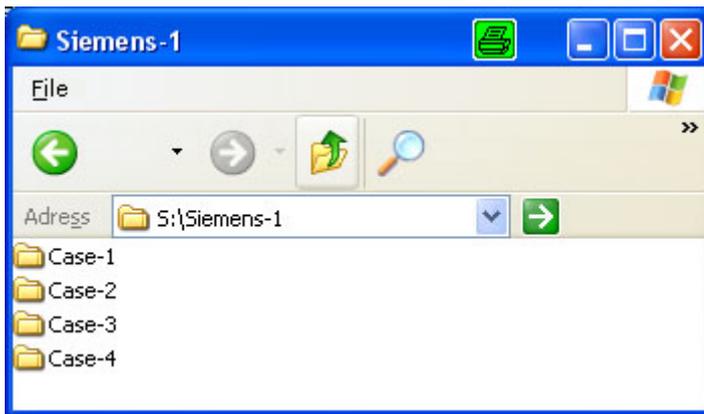
Datalist 4

**PC-Program to evaluate the measuring data**  
 - 16 Compressor-channels and - 16 Sensor-Channels

## Create folder for measuring files

### Step 1:

- Create new folder with customers name
- Create in customers folder for each measuring caes an new folder named Case-1, Case-2, Case-3, Case-4.



### Step 2:

- Copy the files from Case-1 to the folder „Case-1“

### Step 3:

- Copy the files from Case-2 to the folder „Case-2“

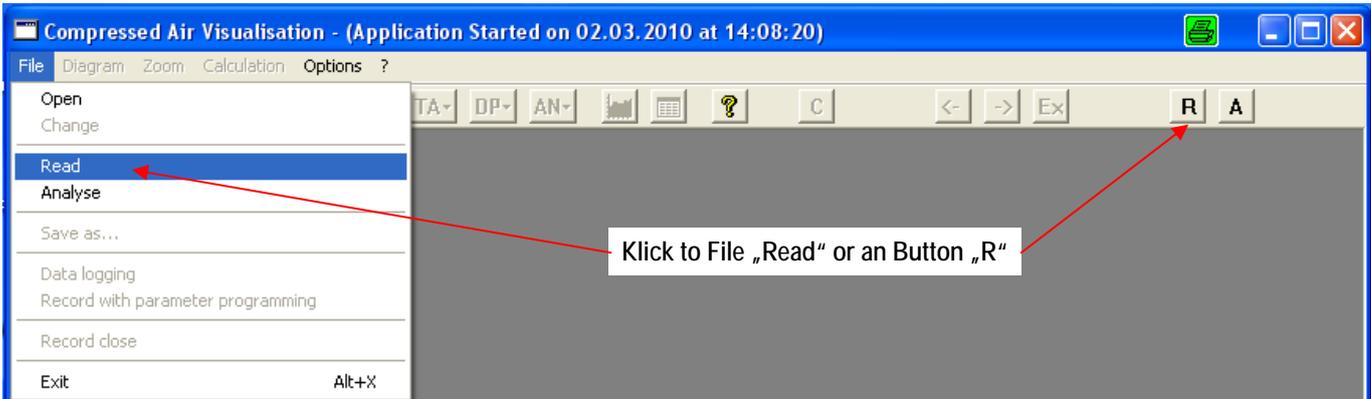
### Step 4:

- Copy the files from Case-3 to the folder „Case-3“

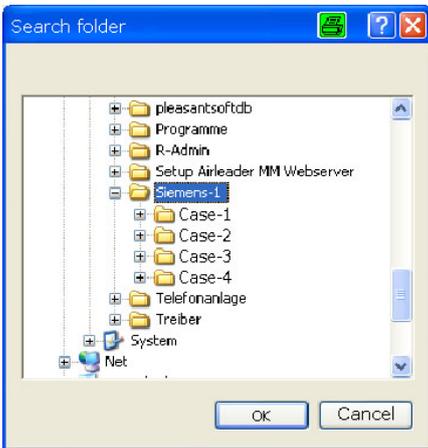
### Step 5:

- Copy the files from Case-4 to the folder „Case-4“

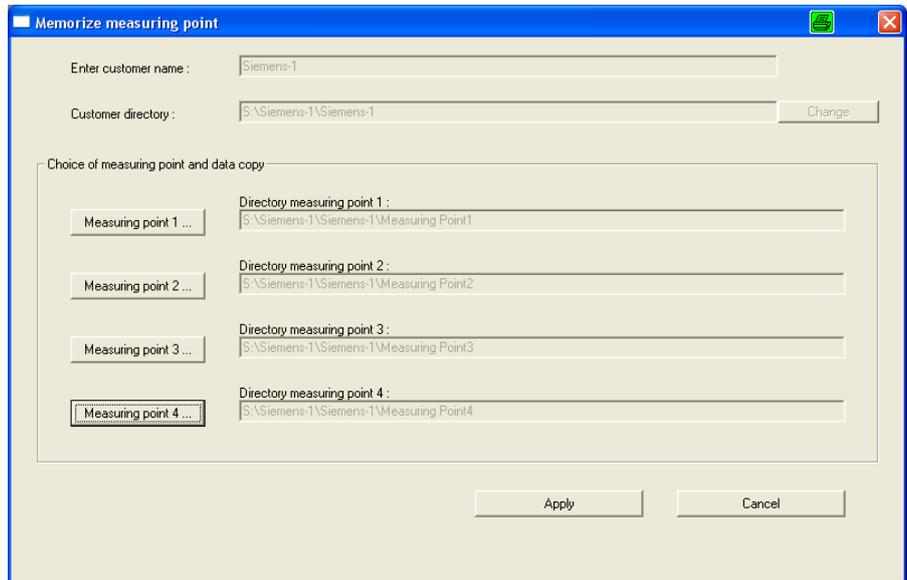
# Read Data to the program



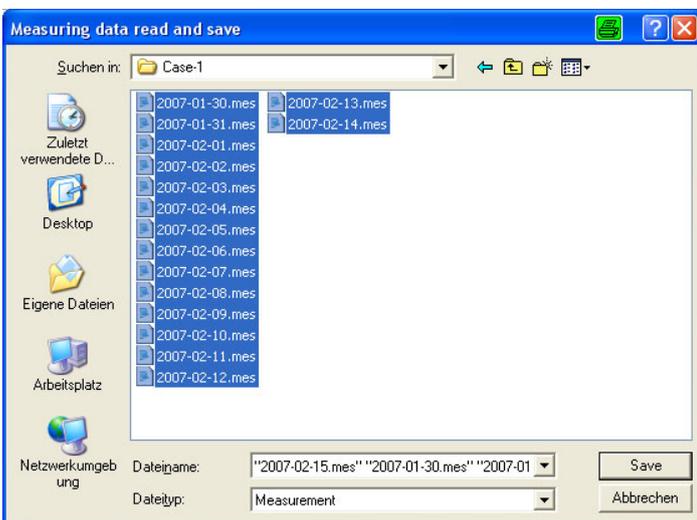
1. Select customers folder  
Where the measuring data are stored



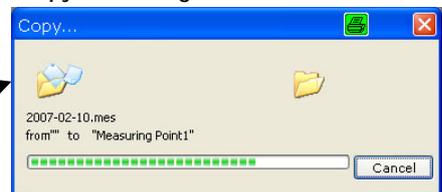
2. Enter Customers name  
3. Select the folder to store the measuring data  
4. the same for measuring point 2-4



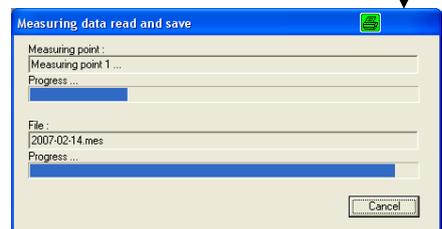
5. Messdaten markieren  
Und auf speichern klicken



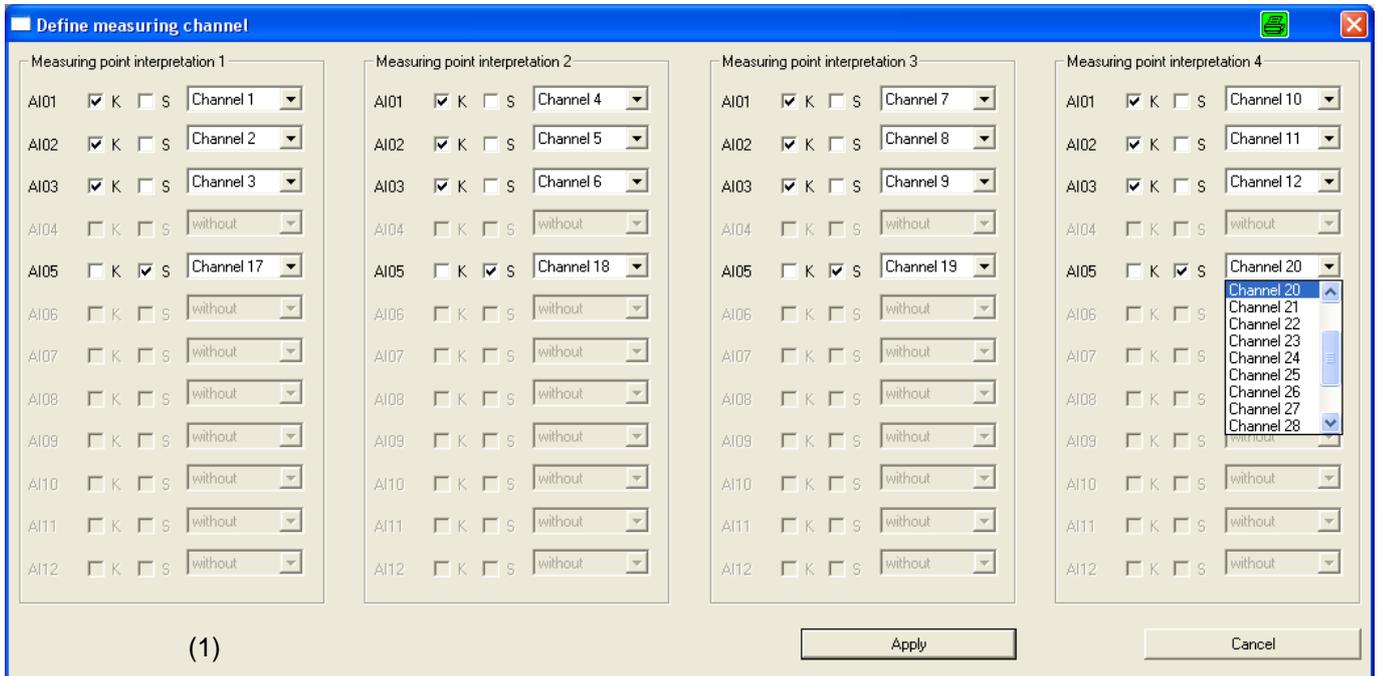
Copy measuring data



Measuring data will be read  
after click to „Apply“



## Define measuring channels



### Define measuring channels

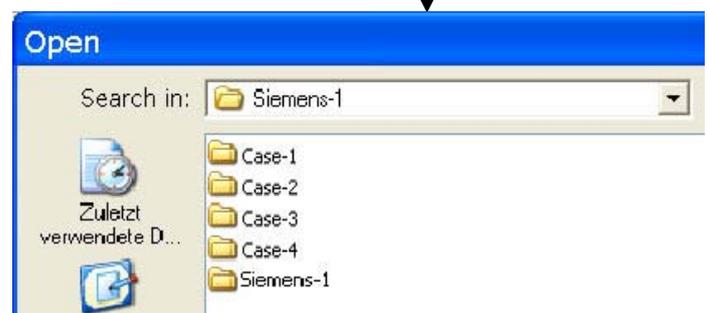
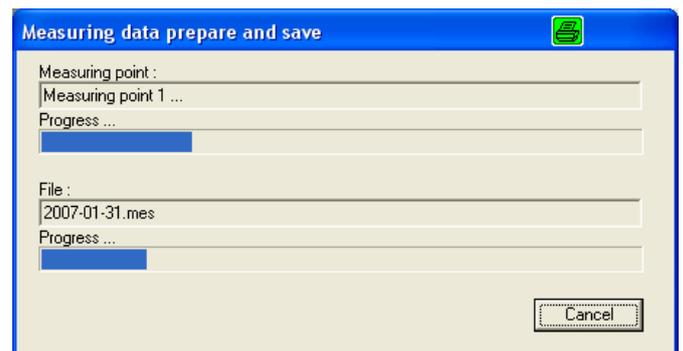
- Chanel 1-16 = Compressor channels (only)
- Chanel 17-32 = Channels for sensor with 4-20 mA output. Example: pressure transducers, Flow sensors, temperature sensors, dewpoint sensors, kW-measuring devices, Amperé-measuring devices. e.g.
- Mark „K“ for compressors
- Mark „S“ for sensors

See configuration in configuration mask (1)

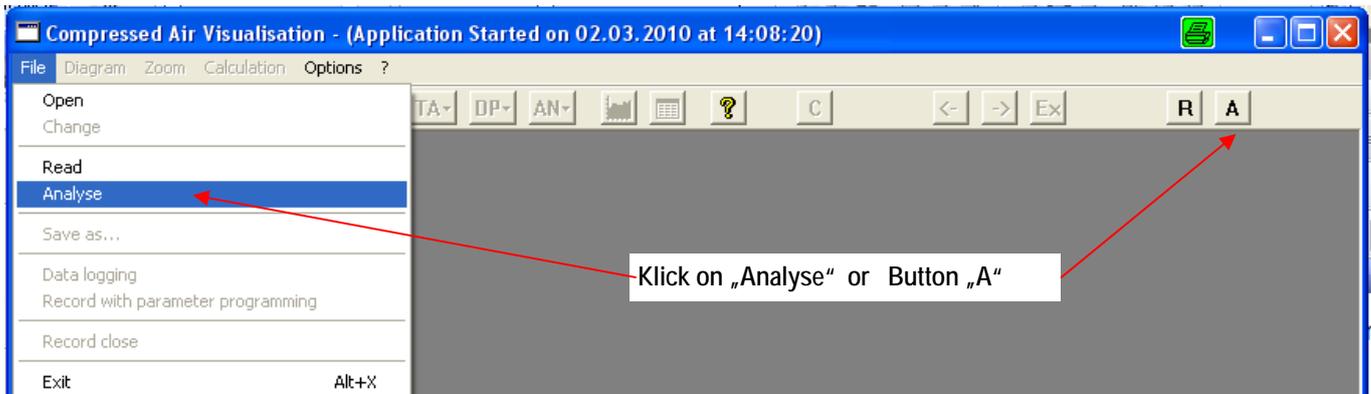
- 12 compressors in 4 different compressor stations
- 4 pressure sensors (each in one station)

### Datenübernahme

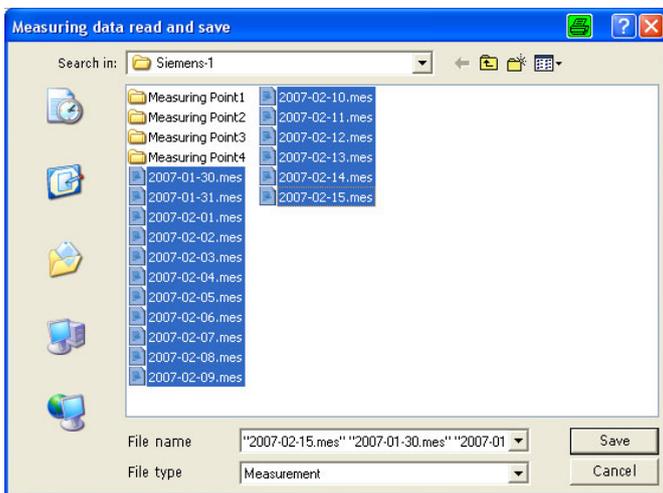
Durch klicken auf den Button „übernehmen“ werden die Daten der einzelnen Stationen zusammengerechnet und im zuvor erstellten Verzeichnis abgelegt.



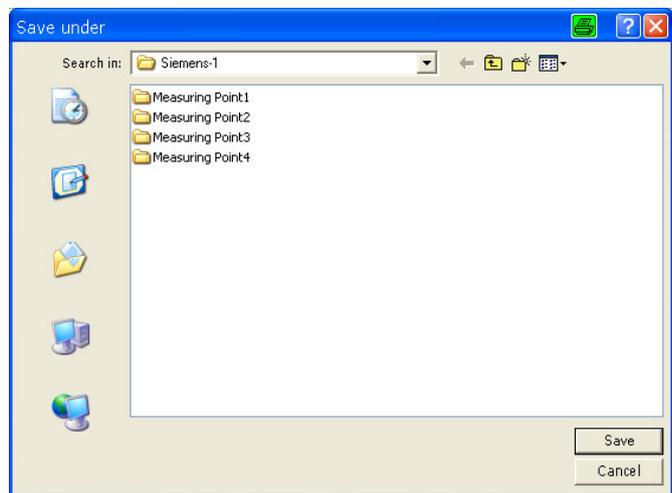
## Evaluation data



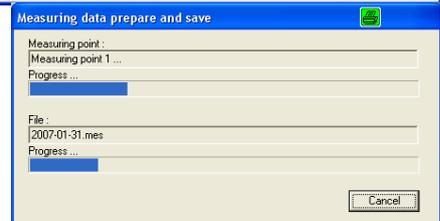
mark the files „mes“



Klick to „save“



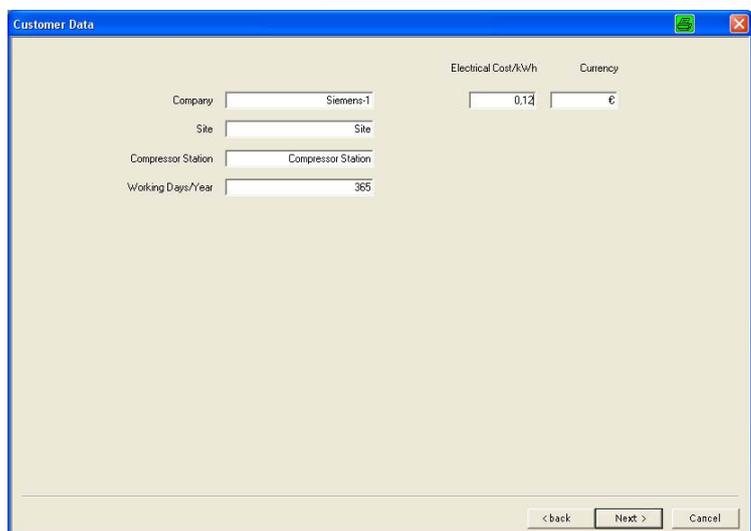
The measuring data will be calculated together saved under the customers folder



Klick to File „open“

Set data of:

- Company name
- Site
- Name of compressor station
- Working Days/Year Tage/Jahr
- Electrical Cost/kWh



## Define compressor channels

Channel	Measuring	Application	4mA	20mA	[unit]	[m <sup>3</sup> /min]	Motor [kW]	Voltage [V]	Load cos phi
1 / AE1	[M1 K01]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900
		no sensor							No-load cos phi
		Compressor [A]							0,600
		Compressor [kW]							
		Speed control compressor [A]							
		Speed control compressor [kW]							
2 / AE2	[M1 K02]	Compressor [A]	0,00	200,00	12,5	12,5	75,0	400,0	0,900
									No-load cos phi
									0,600
3 / AE3	[M1 K03]	Speed control compressor [A]	0,0	400,0	[A]	min-[m <sup>3</sup> /min]	Imin [A]	Voltage [V]	Load cos phi
						4,0	0,0	400,0	0,950
						max-[m <sup>3</sup> /min]	Imax [A]		No-load cos phi
						25,4	400,0		0,600
4 / AE4	[M2 K01]	Compressor [A]	0,00	200	[A]	12,5	75	400,0	0,9
									No-load cos phi
									0,600

Channel	Measuring	Application	4mA	20mA	[unit]	[m <sup>3</sup> /min]	Motor [kW]	Voltage [V]	Load cos phi
5 / AE5	[M2 K02]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900
									No-load cos phi
									0,600
6 / AE6	[M2 K03]	Speed control compressor [A]	0,0	400,0	[A]	min-[m <sup>3</sup> /min]	Imin [A]	Voltage [V]	Load cos phi
						4,0	0,0	400,0	0,950
						max-[m <sup>3</sup> /min]	Imax [A]		No-load cos phi
						25,4	400,0		0,600
7 / AE7	[M3 K01]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900
									No-load cos phi
									0,600
8 / AE8	[M3 K02]	Compressor [A]	0,00	200	[A]	12,5	75	400,0	0,5
									No-load cos phi
									0,600

Channel	Measuring	Application	4mA	20mA	[unit]	min-[m <sup>3</sup> /min]	Imin [A]	Voltage [V]	Load cos phi
9 / AE9	[M3 K03]	Speed control compressor [A]	0,0	400,0	[A]	4,0	0,0	400,0	0,950
						max-[m <sup>3</sup> /min]	Imax [A]		No-load cos phi
						25,4	400,0		0,600
10 / AE10	[M4 K01]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900
									No-load cos phi
									0,600
11 / AE11	[M4 K02]	Compressor [A]	0,00	200,00	[A]	12,5	75,0	400,0	0,900
									No-load cos phi
									0,600
12 / AE12	[M4 K03]	Speed control compressor [A]	0,0	400,0	[A]	min-[m <sup>3</sup> /min]	Imin [A]	Voltage [V]	Load cos phi
						4	0,0	400,0	0,950
						max-[m <sup>3</sup> /min]	Imax [A]		No-load cos phi
						25,4	400,0		0,600

### Measuring point 1 (M1) compressors

- Compressor 1+2 - load/unload measuring device 200 A clamp  
12,5 m<sup>3</sup>/min, 75 kW Motor  
cos phi of load/unload
- Compressor 3 variable speed measuring device 400 A clamp  
4-25,4 m<sup>3</sup>/min, 132 kW Motor  
cos phi of load/unload

### Measuring point 2 (M2) compressors

- Compressor 1+2 - load/unload measuring device 200 A clamp  
12,5 m<sup>3</sup>/min, 75 kW Motor  
cos phi of load/unload
- Compressor 3 variable speed measuring device 400 A clamp  
4-25,4 m<sup>3</sup>/min, 132 kW Motor  
cos phi of load/unload

### Measuring point 3 (M3) compressors

- Compressor 1+2 - load/unload measuring device 200 A clamp  
12,5 m<sup>3</sup>/min, 75 kW Motor  
cos phi of load/unload
- Compressor 3 variable speed measuring device 400 A clamp  
4-25,4 m<sup>3</sup>/min, 132 kW Motor  
cos phi of load/unload

### Measuring point 4 (M4) compressors

- Compressor 1+2 - load/unload measuring device 200 A clamp  
12,5 m<sup>3</sup>/min, 75 kW Motor  
cos phi of load/unload
- Compressor 3 variable speed measuring device 400 A clamp  
4-25,4 m<sup>3</sup>/min, 132 kW Motor  
cos phi of load/unload

## Define analog sensor channels

### Sensor measuring point 1 (M1)

- channel 17 Net pressure

### Sensor measuring point 2 (M2)

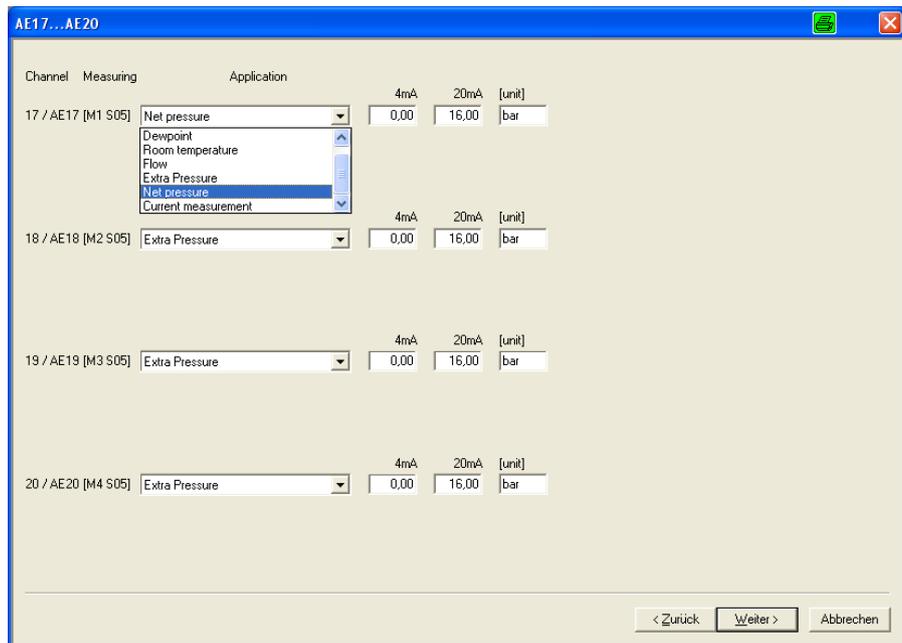
- channel 18 extra pressure

### Sensor measuring point 3 (M3)

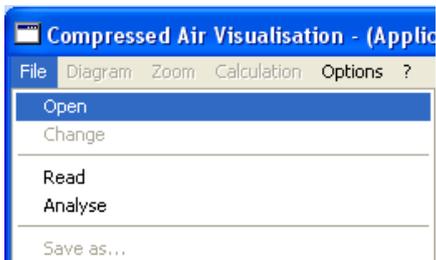
- channel 19 extra pressure

### Sensor measuring point 4 (M4)

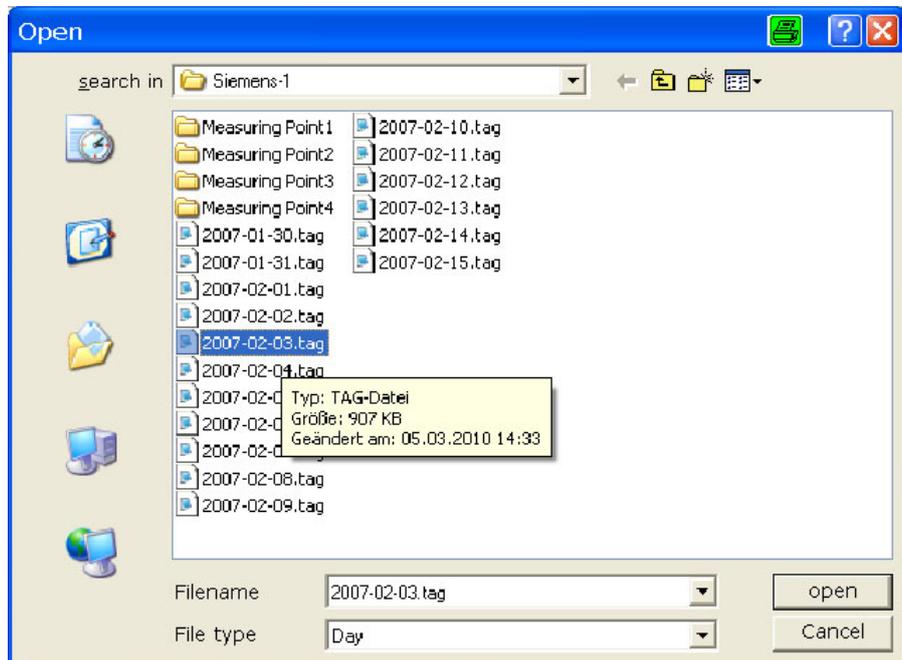
- channel 20 extra pressure



After push OK the data will be calculated and stored in customers folder.



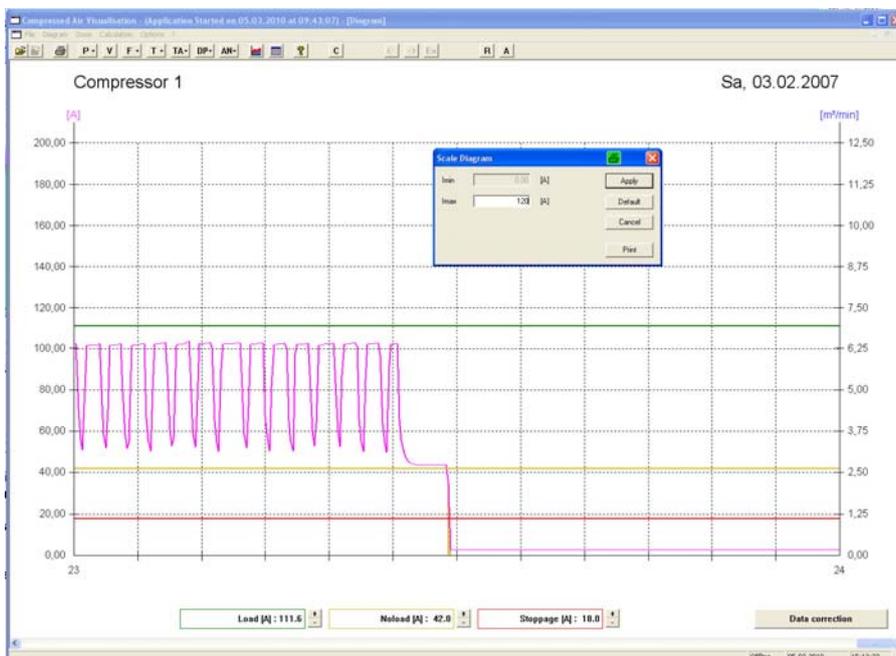
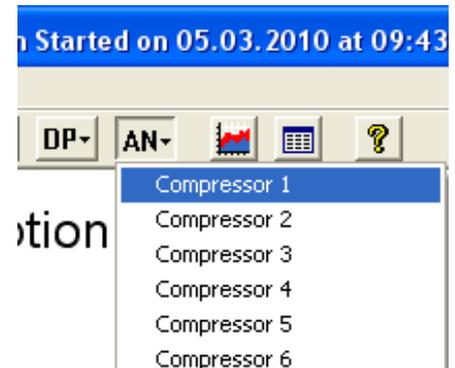
To select evaluated measuring data click on File „open“ and select a day  
-Klick on button open



# Compressor amperé settings of load and unload

With this configuration the program will separate the load and unload time  
And calculate the air flow, based on compressor load time

1. click on button „AN“
2. select compressor 1
3. set zoom to 1 h

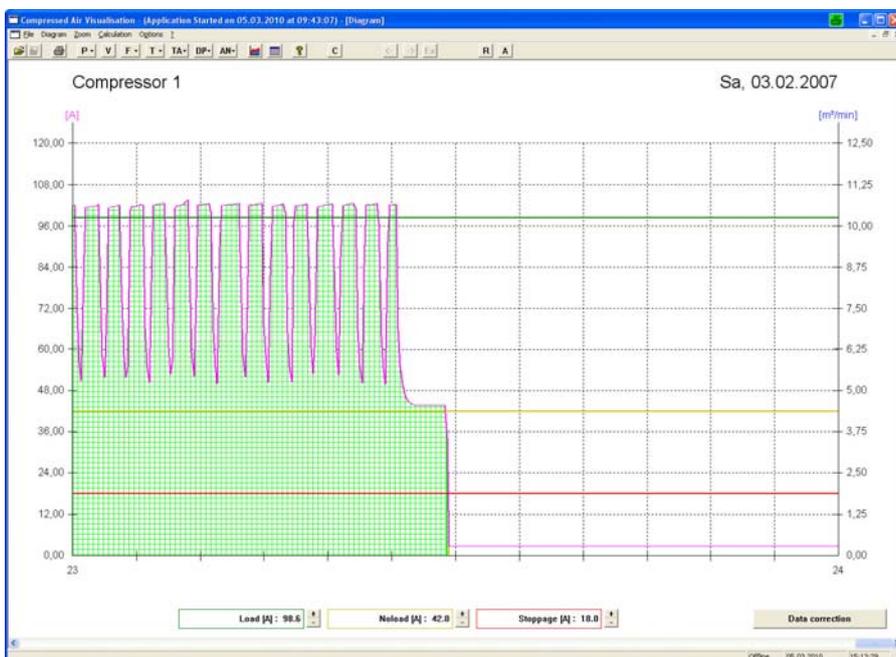


### Scaling compressor diagram

- Set mouse arrow in diagram
- Klick right
- Scaling flow (m³/min)
- Click button „apply“

### Line name

- green = load ampere
- yellow = un-load amperé
- red = not running amperé

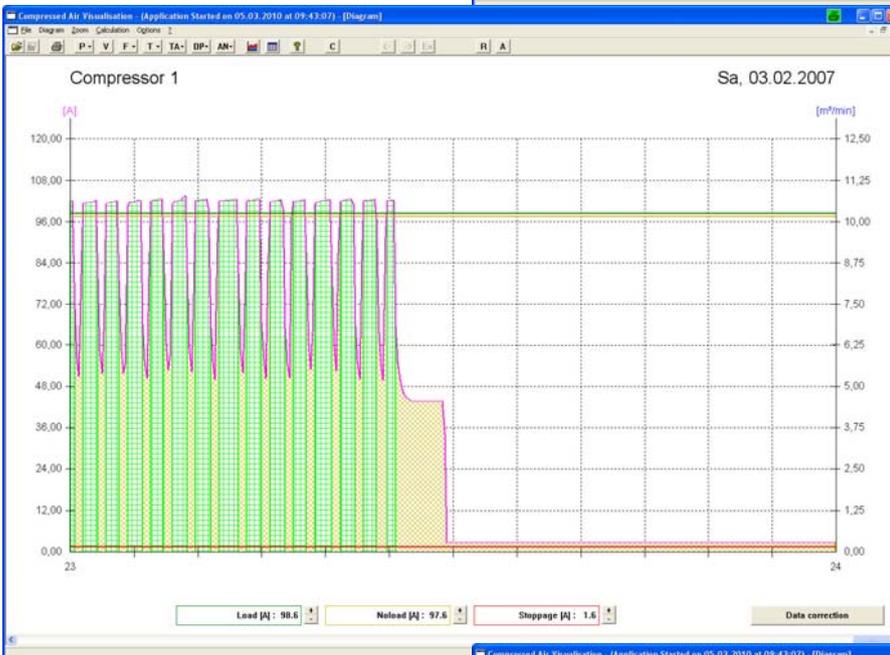
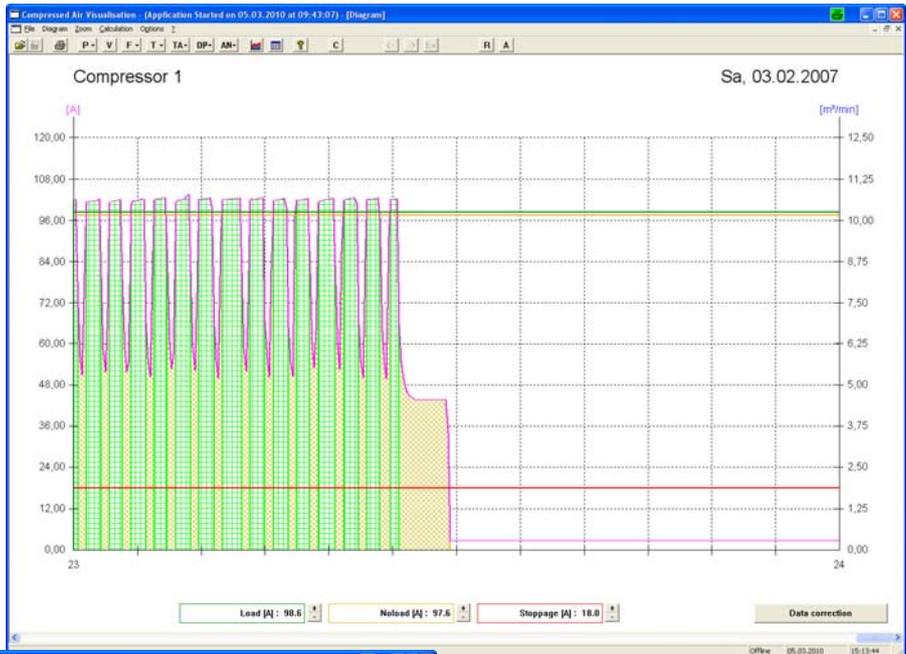


### Setting for loadkW

- Set green line with your mouse to the beginning load phasis
- If pressure goes higher amperé will increase

**Setting unload kW**

- Set the yellow line with the mouse arrow to beginning unload phasis. Best directly below the green line.
- The unload kW will be calculate propoioately to the yellow field

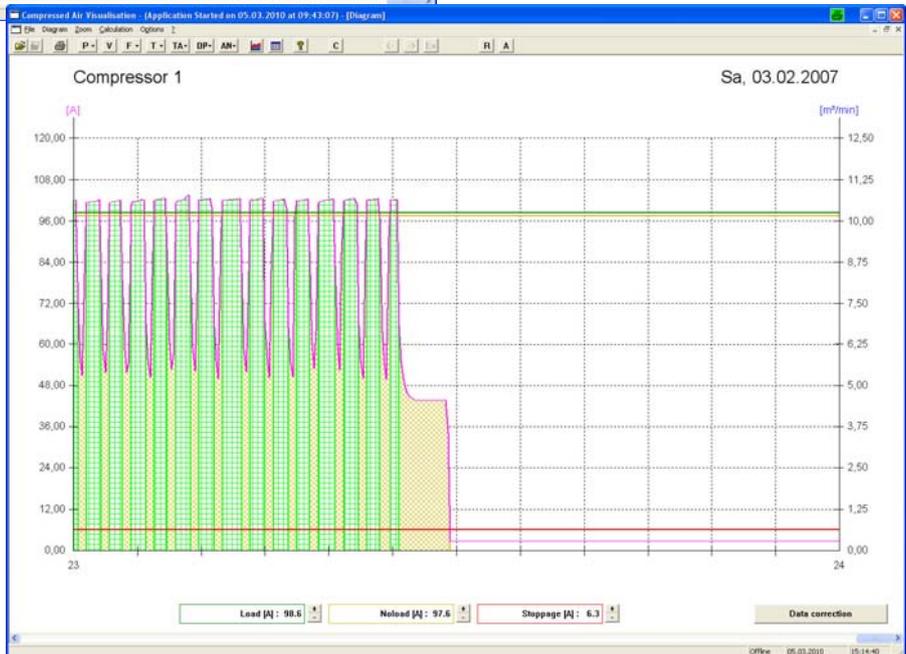


**Current of not running compressor**

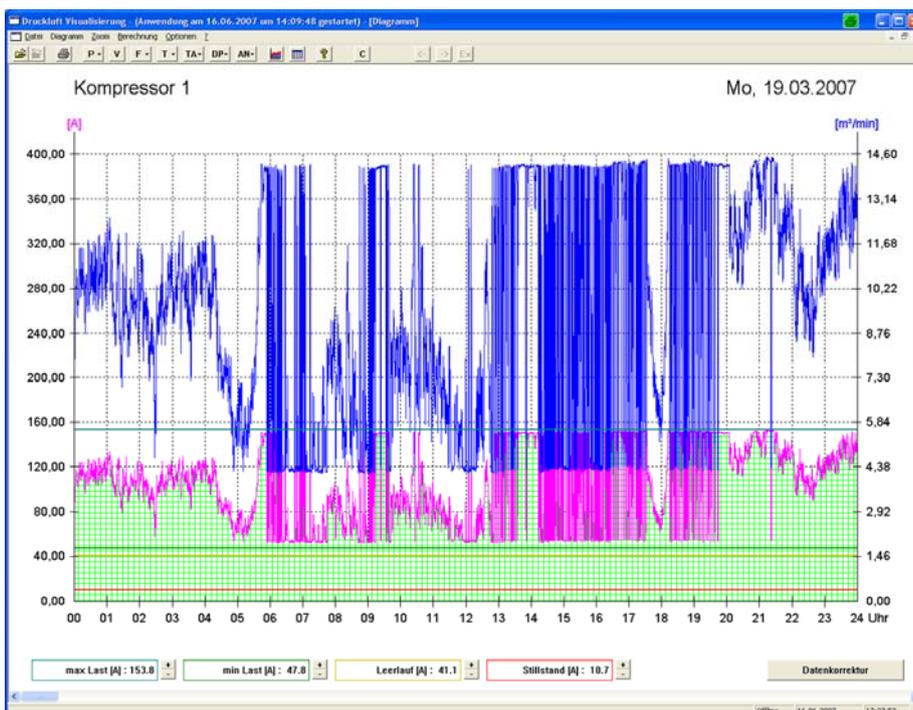
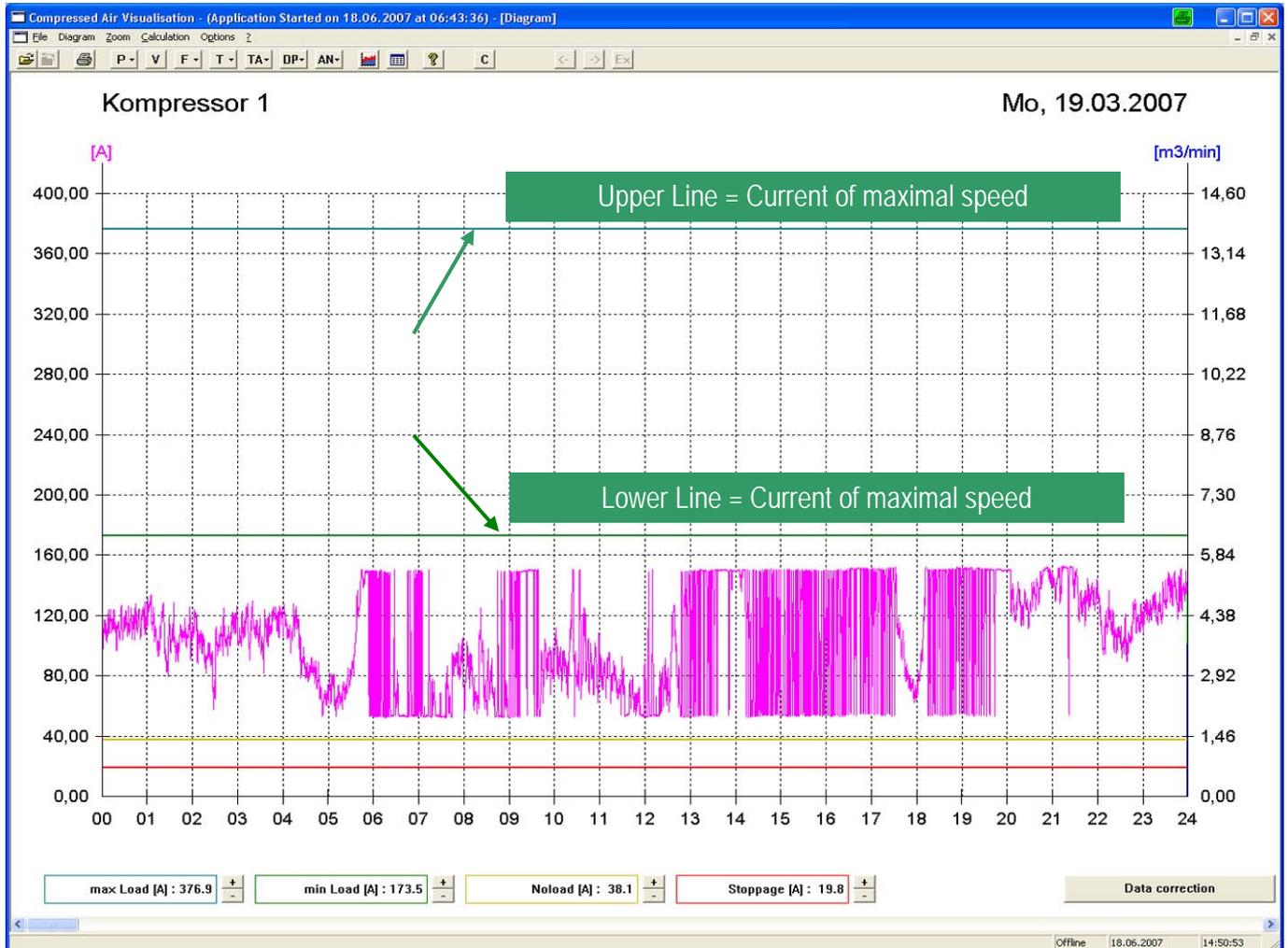
- If amperé clamp was connected to the cable who supply the compressor controller it will show some current..
- This is not the current of unload. This is the current of the compressor controller.

**Current of Compressor controller**

- To disable this current of the compressor controller set the mouse arrow to the red line make the setting of current higher that it shows the current line of the compressor controller



## Configuration variable speed compressors

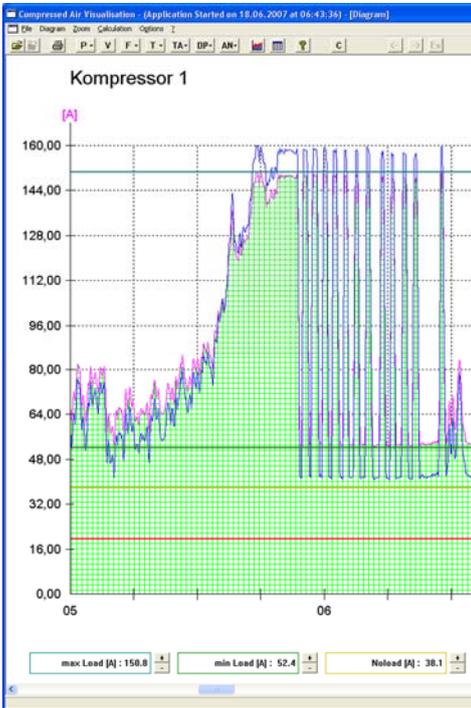
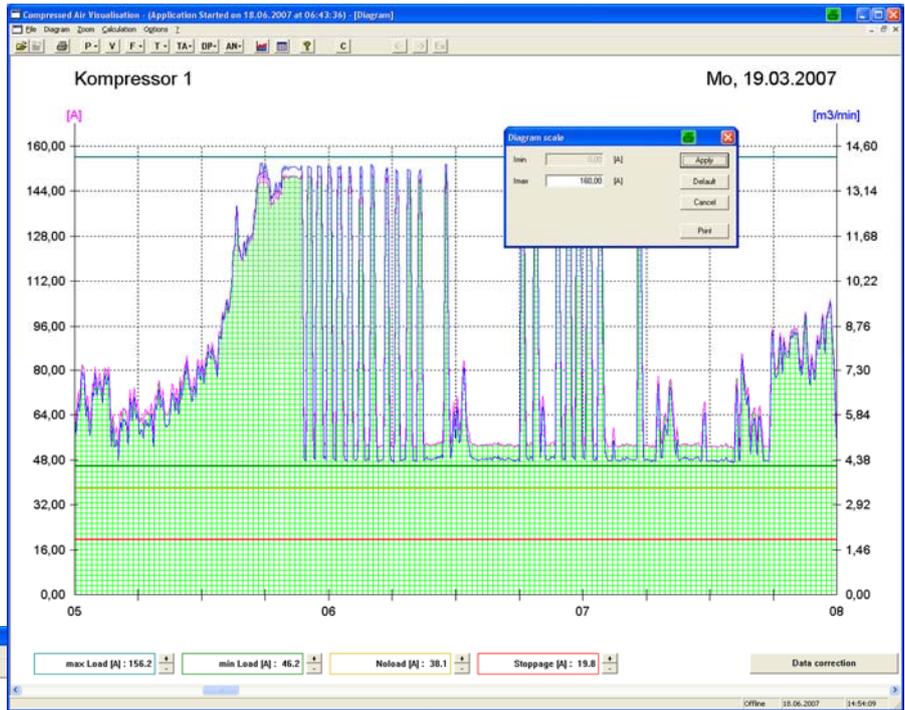


### Scaling the current line

- Pull the upper green line to the maximum amperé
- Pull the lower green line to the lowest amperé
- The yellow line must be adjusted if the regulated compressor has the function idle running.
- The red line must be adjusted if the regulated compressor shows current in not running position.

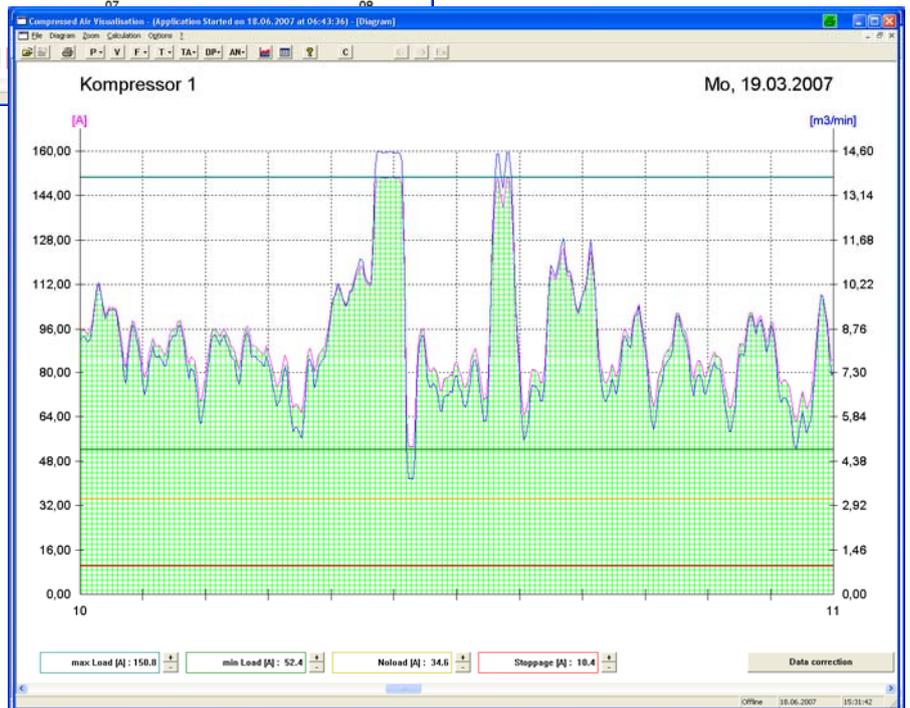
**Scaling diagram**

- Set mouse arrow in the diagram
- click right
- Set the max amperé to 160A
- Click on apply



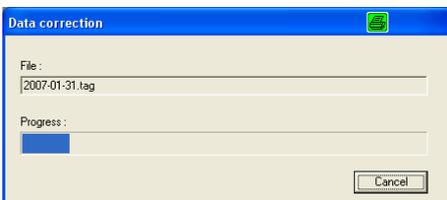
**Exactly amperé scaling**

- Pull the upper green line exactly to the maximum amperé
- Pull the lower green line exactly to the lowest amperé
- Control the settings over the time of the whole day.



**Zooming Diagramm**

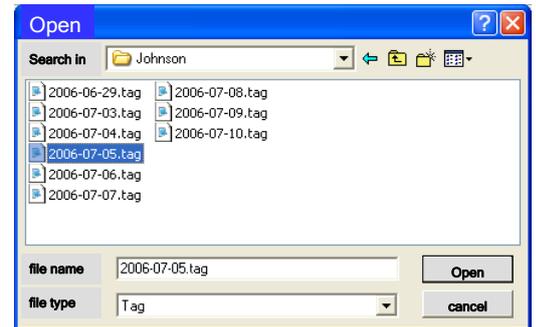
- Zoom to 1 hour for controlling the Amperé setting.
- After controlling press the button „Data correction“
- The data of all selected files will be calculated with the settings of the compressor.



## Scaling the pressure Diagram

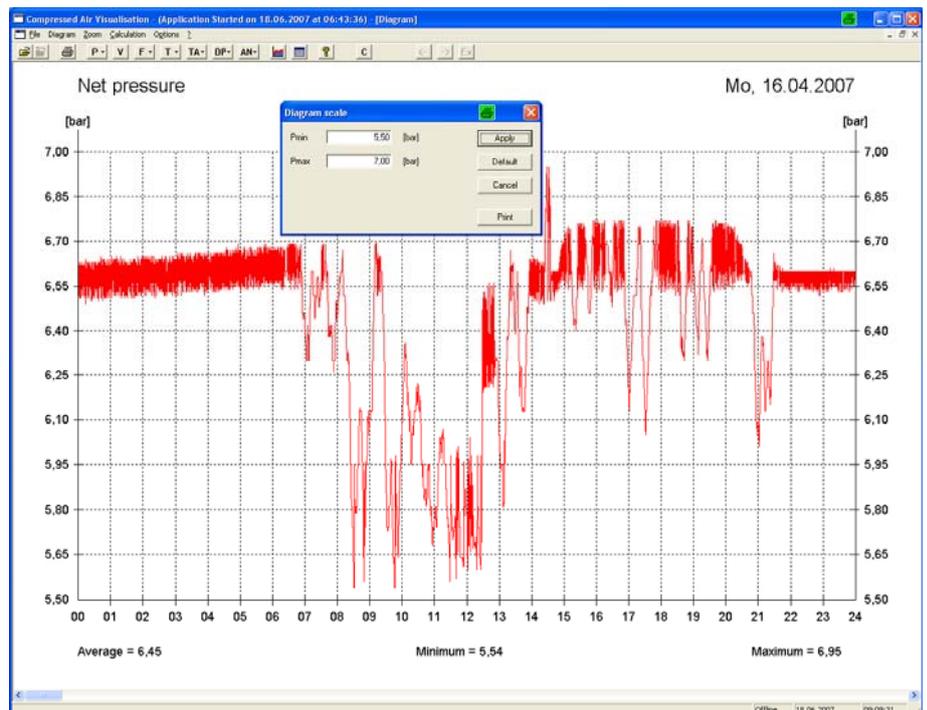
### 1. open measuring data

- Klick on „file“ - than „open“
- open the file of one day
- klick on the button P (pressure diagram)



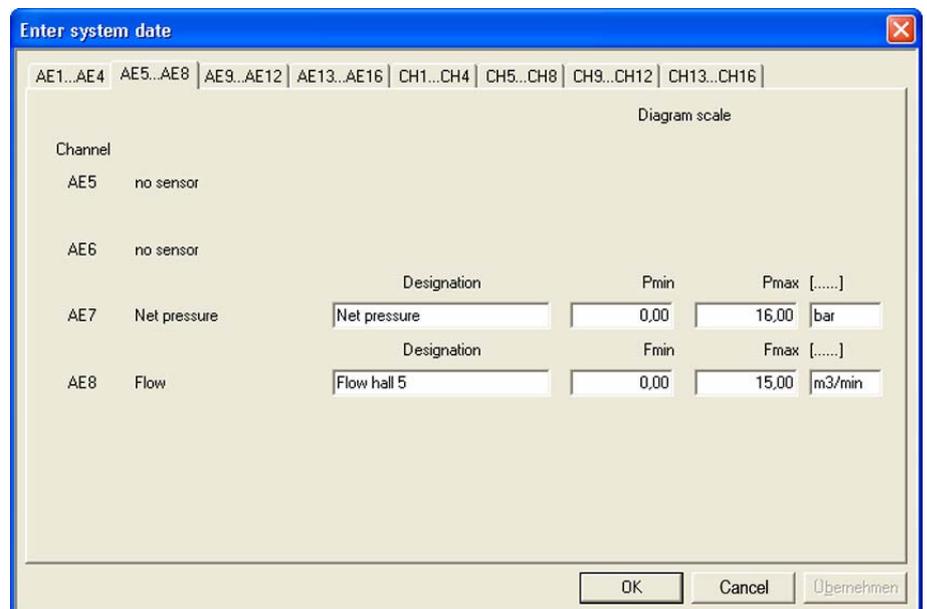
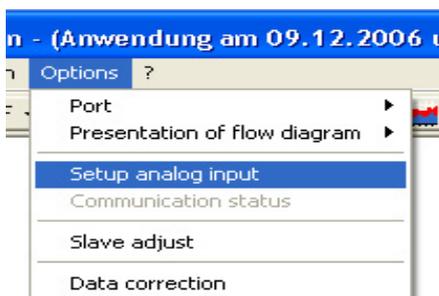
### 2. scaling pressure diagramm

- Klick on Button „P“
- Open diagram pressure
- Set mouse arrow in diagram
- Klick right
- Scaling Pmin
- Scaling Pmax
- Click button „apply“



### 3. definate scale of diagram

- Klick on „Option“
- „Setup analog input“
- Change name of analog input 7 to „net pressure“



## Scaling the Flow diagram

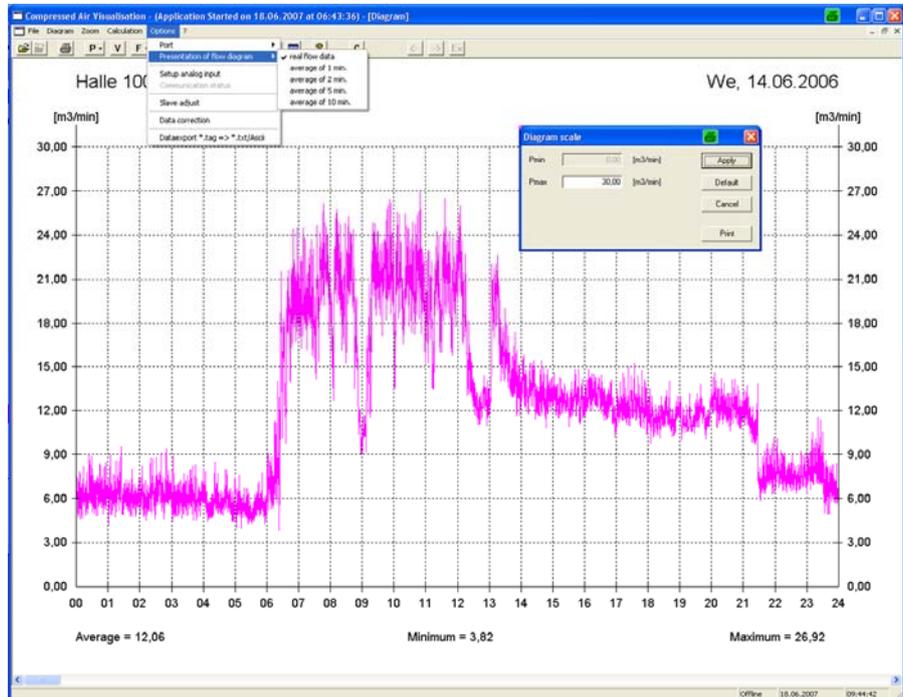
In diesen Masken kann die Benennung der angeschlossenen Kompressoren und Anlogsensoren, sowie die Skalierung der Diagramme vorgenommen werden

### 1. scaling flow diagram

- Open flow diagram
- Set mouse arrow in diagram
- Klick right
- Scaling flow (m<sup>3</sup>/min)
- Click button „apply“

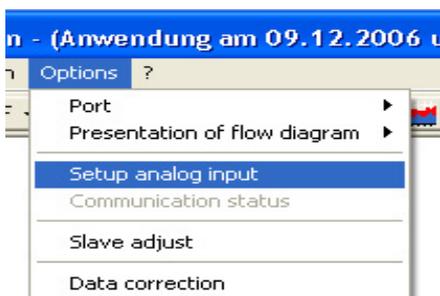
### 2. scaling flow diagram

- Klick on „OPTION“
- „presentation of flow diagram“
- Select the different averages like „real flow data,“ than 1, 2, 5, 10 minutes



### 3. definate scale of diagram

- Klick on „Option“
- „Setup analog input“
- Change name of analog input 8 to „flow measuring“



Parametereingabe

AE1...AE4 | **AE5...AE8** | AE9...AE12 | AE13...AE16 | K1...K4 | K5...K8 | K9...K12 | K13...K16

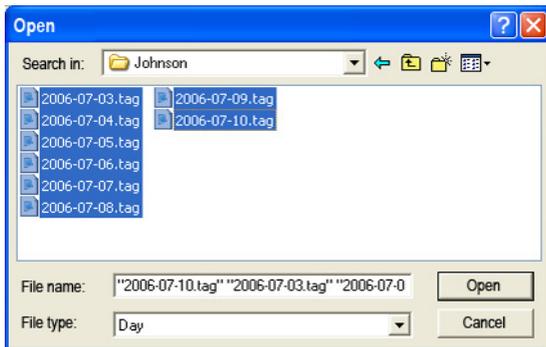
Diagramm Skalierung

Kanal	Bezeichnung	Pmin	Pmax [.....]
AE5	kein Sensor		
AE6	kein Sensor		
AE7	Netzdruck	8,20	10,00 bar
AE8	Durchfluss	0,00	30,00 m <sup>3</sup> /min

Bezeichnung      Fmin      Fmax [.....]

OK      Abbrechen      Übernehmen

## Evaluating the data



### Data evaluation

- Mark the days for evaluation
- 
- Selecting by up to 7 days the diagram show the days in different colors for each day.
- Selecting more that 7 day the diagramm will show only the average of all days together
- 

Customer Data

Electrical Cost/kWh Currency

Company

Site

Compressor Station

Working Days/Year

< Zurück Weiter > Abbrechen

**Tabular evaluation**

**1st Table „compressor data“**

the readings of the compressors are reported as

- m<sup>3</sup>/min
- load / unload kW
- Measuring duration complete
- Running times in %
- Load –and unload time

**2nd Table „measure data“**

the individual readings are displayed here

- Motor starts
- Load cycles
- Load, -unload and total kWh
- Produced compressed air in m<sup>3</sup>
- Cost calculation for:
  - Last
  - Leerlauf
  - Gesamt
 in the given currency

Compressed Air Visualisation (Application Started on 18.05.2007 at 06:43:36) [Diagram]

Compressor Data (Measurement Mo, 19.03.2007 - Su, 25.03.2007)

CH	Compressor	Output [m3/min]		[kW] Loaded		No-load	Audit Time	Time Run	Loaded		Unloaded	
		min	max	min	max	[kW]	[hh:mm:ss]	[%]	[hh:mm:ss]	[%]	[hh:mm:ss]	[%]
1	Kompressor 1	3,7	14,6	32,60	94,00	0,00	167:46:00	100,00	167:46:00	100,00	00:00:00	0,00
2	Kompressor 2		9,3		60,74	0,00	167:46:00	100,00	167:46:00	100,00	00:00:00	0,00
3	Kompressor 3		18,0		109,26	38,55	167:46:00	68,80	114:51:30	98,51	00:33:50	0,49
4	Kompressor 4		18,0		130,79	41,46	167:46:00	29,28	33:08:30	67,48	15:58:30	32,52
5	Kompressor 5		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
6	Kompressor 6		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
7	Kompressor 7		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
8	Kompressor 8		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
9	Kompressor 9		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
10	Kompressor 10		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
11	Kompressor 11		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
12	Kompressor 12		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
13	Kompressor 13		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
14	Kompressor 14		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
15	Kompressor 15		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00
16	Kompressor 16		0,0		0,00	0,00	167:46:00	0,00	00:00:00	0,00	00:00:00	0,00

Compressed Air Visualisation (Application Started on 18.06.2007 at 06:43:36) [Diagram]

Measured Data (Measurement Mo, 19.03.2007 - Su, 25.03.2007)

CH	Compressor	Motor	Load	Total Power [kWh]			Total Air	Costs [€]		
		Starts	Cycles	Loaded	Unloaded	Total	m3	Loaded	Unloaded	Total
1	Kompressor 1	1	1	11.141,75	0,00	11.141,75	97.555,0	1.114,18	0,00	1.114,18
2	Kompressor 2	1	1	10.190,28	0,00	10.190,28	93.611,0	1.019,03	0,00	1.019,03
3	Kompressor 3	3	24	12.549,01	21,74	12.570,75	124.047,0	1.254,90	2,17	1.257,07
4	Kompressor 4	38	425	4.334,47	662,27	4.996,74	35.793,0	433,45	66,23	499,68
5	Kompressor 5	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
6	Kompressor 6	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
7	Kompressor 7	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
8	Kompressor 8	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
9	Kompressor 9	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
10	Kompressor 10	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
11	Kompressor 11	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
12	Kompressor 12	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
13	Kompressor 13	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
14	Kompressor 14	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
15	Kompressor 15	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00
16	Kompressor 16	0	0	0,00	0,00	0,00	0,0	0,00	0,00	0,00

Compressed Air Visualisation - (Application Started on 18.06.2007 at 06:43:36) [Diagram]

Site Data (Mo, 19.03.2007 - Su, 25.03.2007)

Company	Firma
Site	Standort
Compressor Station	Kompressor Station
Installed Compressor Capacities	59,9 [m3/min]
Installed Compressor Power	259,0 [kW]
Operating Time Per Annum	365 [days/a]
Electrical Cost	0,1000 [€/kWh]

Measured Data (Measurement Mo, 19.03.2007 - Su, 25.03.2007)

Audit Time	167:46:00 [hh:mm:ss]
Compressed Air Consumption	351.006 [m3]
Energy Consumption	38.216 684 38.900 [kWh]
Load / Unload Run	98,2 1,8 100,0 [%]
Key Performance Indicator	0,1089 - 0,1108 [kWh/m3]
Compressed Air Consumption	Average 34,9 Minimum 16,2 Maximum 57,7 [m3/min]
Power Consumption	150,8 70,1 249,5 [kW]
Net Pressure	7,0 6,7 7,1 [bar]
System Utilisation	58,2 27,0 96,3 [%]

Compressed Air Costs

Compressed Air Consumption Per Annum	18.327.912 [m3/a]
Energy Costs Measuring Period	3.822,- 68,- 3.890,- [€]
Energy Costs Per Annum	199.567,- 3.551,- 203.118,- [€]
Energy Costs Per m3	0,0111 [€/m3]

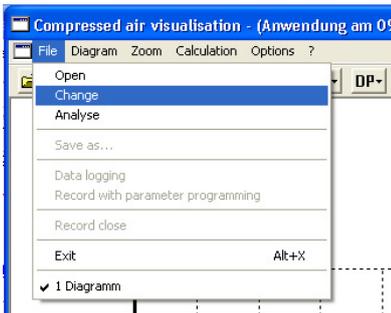
Offline 18.06.2007 17:42:53

# Changing the average of compressed air consumption diagram

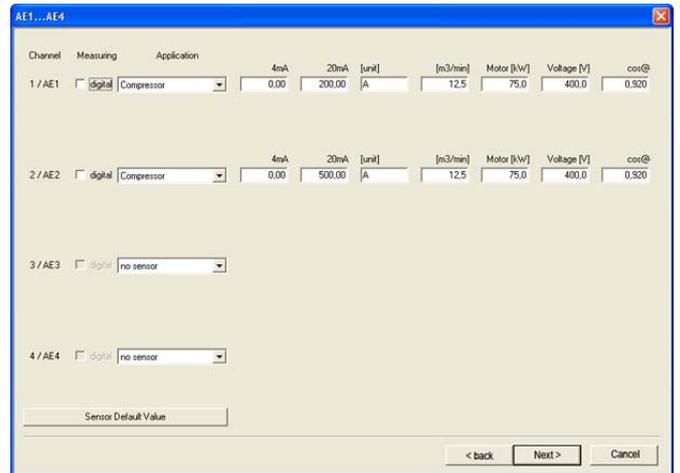
If compressor go not more than 2-4 cycles per hour in on load mode it is possible to change the calculation time of compressed air diagram

[This Mask shows also the default settings of different sensors](#)

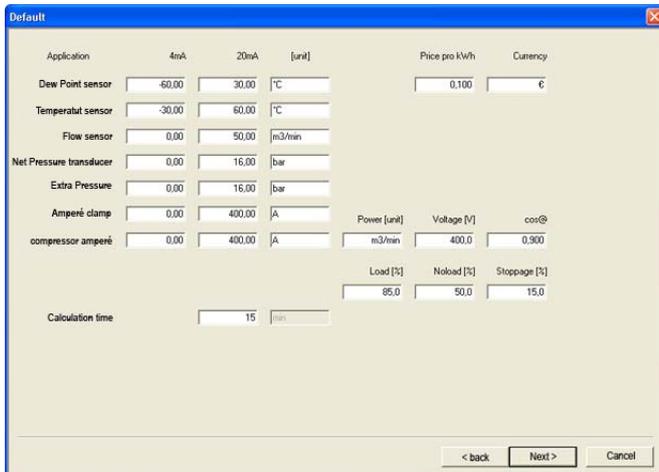
1. Click on „FILE - change
2. than click on „Sensor Default value
3. set calculation time to auf 60 min
4. klick than on NEXT than OK
5. correct data with klick on button „C“



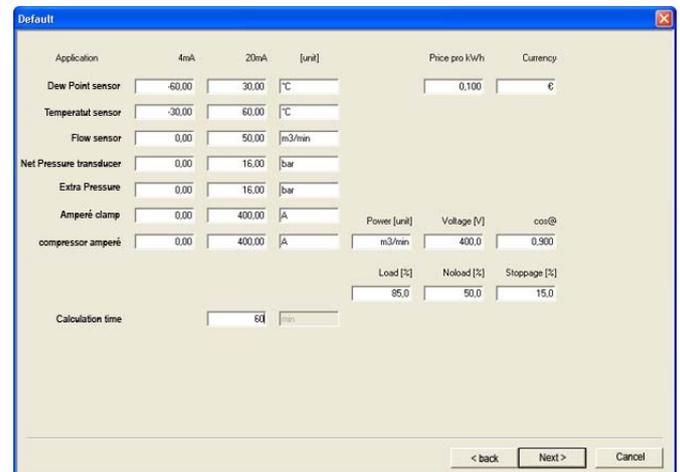
Mask bevor changing



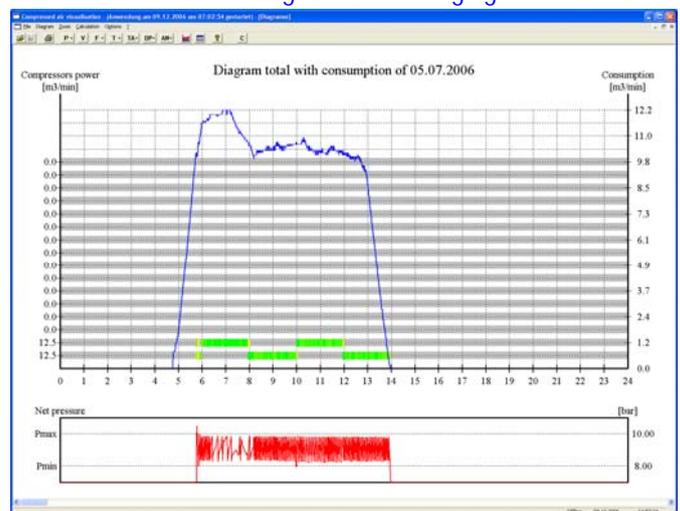
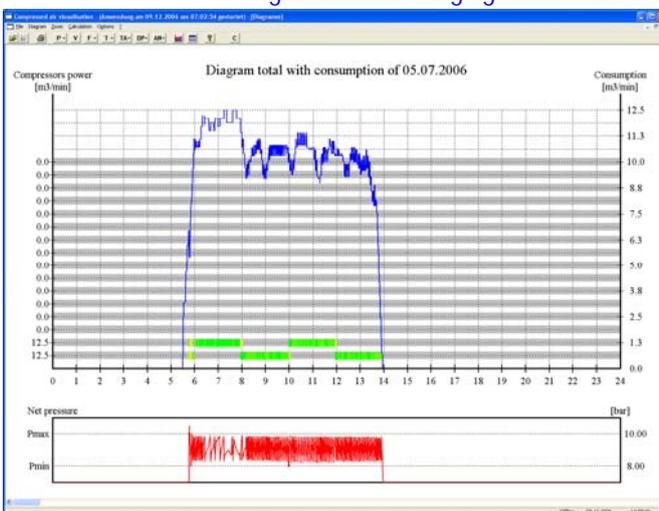
Mask after changing



Total diagram bevor changing



Total diagram after changing

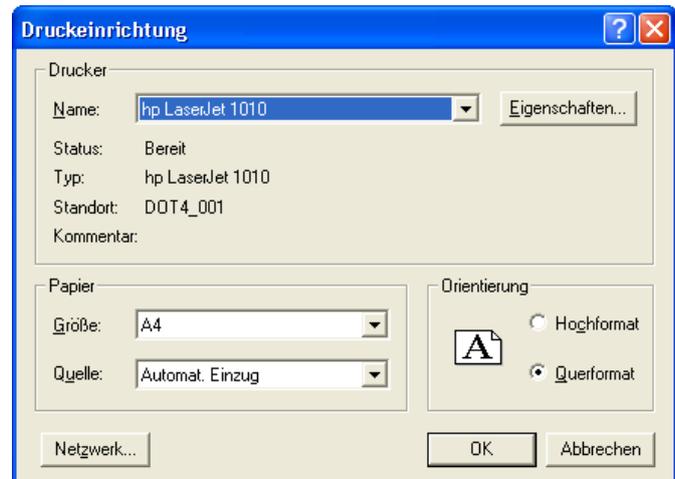


## Setup printer

### SETUP PRINTER

Click with mouse on **diagram printer setup**

Select your previous printer



### PAGE SETUP

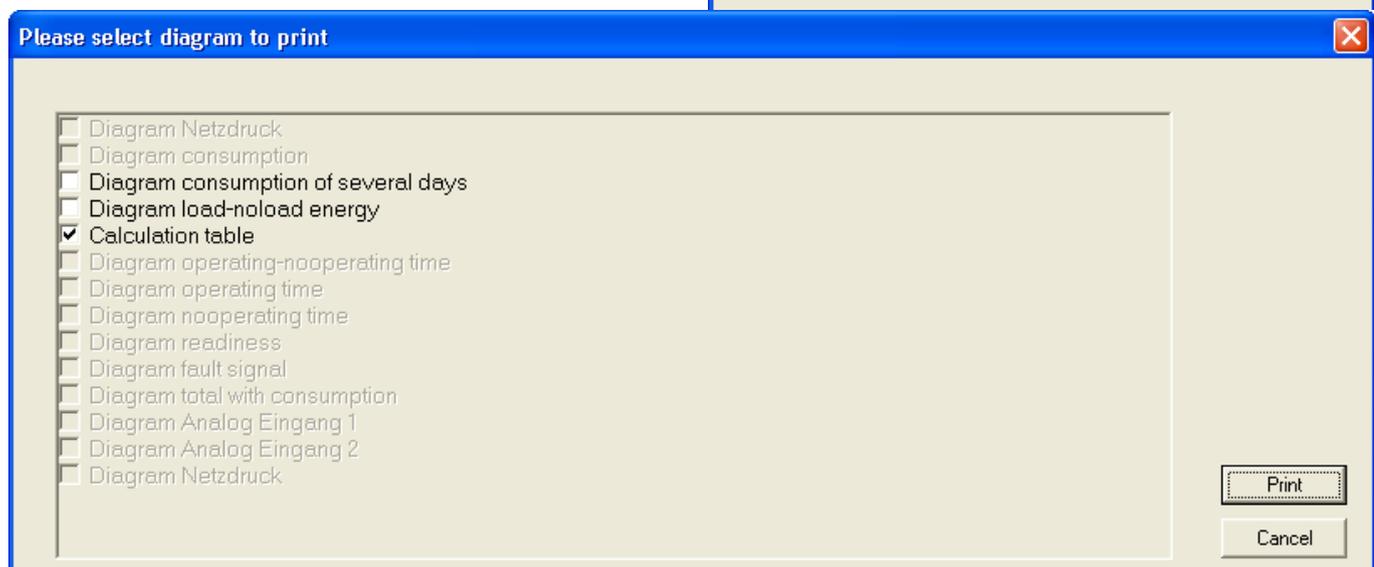
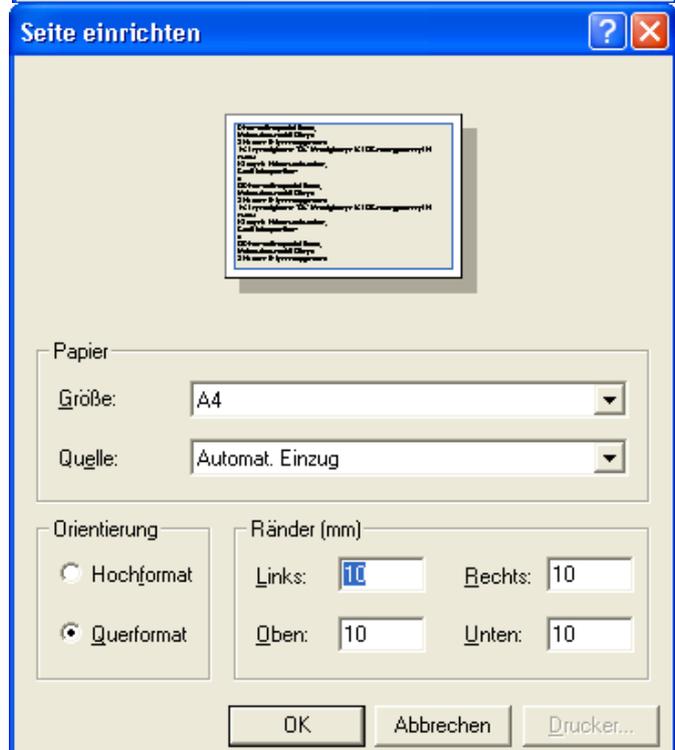
Click with mouse on **diagram page setup**

Set the edge of the page to 10 mm

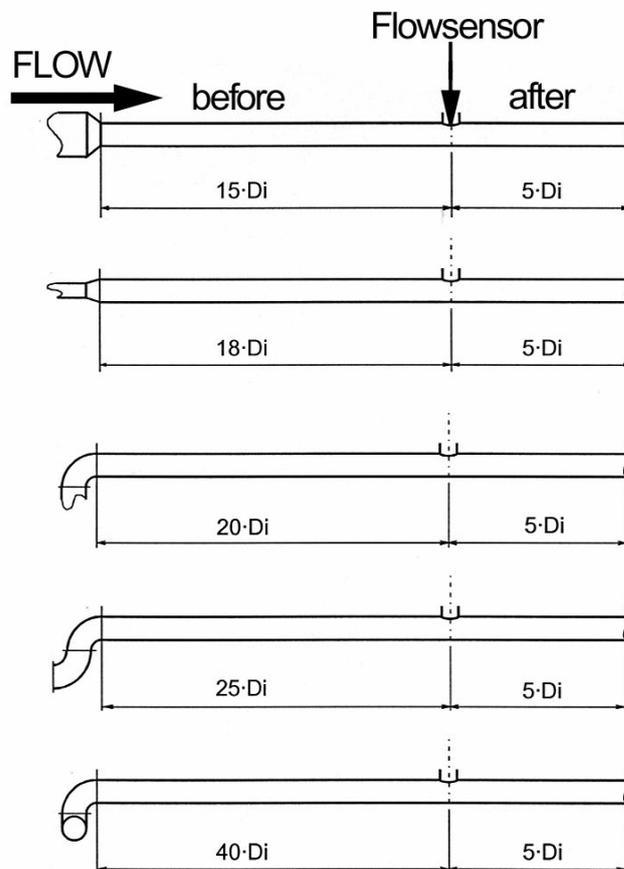
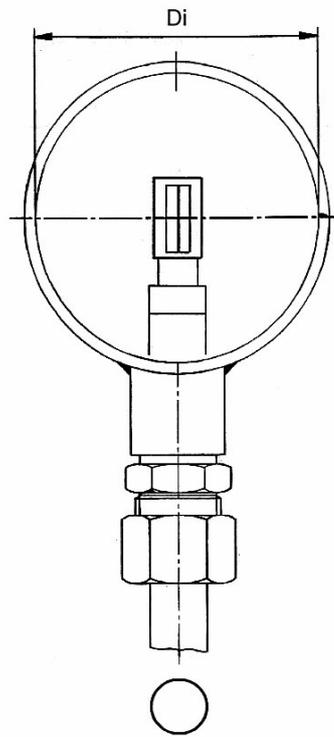
Default is 25 mm

### PRINT DIAGRAMS

Click on printer and mark the diagrams for printing



## Mounting the Flow Sensor



## Datenliste für die Analog-Messung

Eingang		1	2	3	4	5	6	7	8	Messkoffer Nr.	Datum	Kunden Name
Kompressor Typ oder Sensor Typ	Last / Leerlauf geregelt											
	m <sup>3</sup> /min - Minimal											
	m <sup>3</sup> /min - Maximal											
	Motor kW											
	Cos phi											
	Amperé - Zangenwert											
	kW Messung Wert											
	Netzdrucksensor											
	Extra Drucksensor											
	Temperatur Sensor											
	Flowsensor											
	Wert bei 4 mA											
	Wert bei 20 mA											
Eingang		1	2	3	4	5	6	7	8			

